

24TH ANNUAL



24TH LCI CONGRESS
OCTOBER 18-21

Field Quizzes for Mastery of Lean Content

Richard Quinonez – KHS&S

LEAN GUMBO: THE RIGHT INGREDIENTS FOR PROJECT SUCCESS

10/19/22



The Why

- How do we spread our culture and teach Lean to a large, diverse, and transient workforce?
 - We utilize Lean Boards, Weekly Work Plans
 - We cover 1 or 2 Lean Values, Core Values or topic on the Lean House.
 - Simple and fun

Daily Huddles – 10 Years On

- Daily huddle with field members facilitated by Foreman
- 15 Minutes Before Work Begins
- 3 Parts:
 - Report Out
 - **Lean Teaching**
 - Focus on just one or 2 topics for the day, covering one whole subject for the week.
 - Safety/Stretch 'n Flex



Time To Learn



Time To Learn

THE DEFINITION OF 5-S

Sort

Seperate, from the workplace and jobsite, what is needed from what is not needed. General criteria: if it was not used in the last 30 days, or it will not be needed in the next 30 days, store it away from the work area.

Set In Order

Find a place for everything and put everything in its place. Mark and label everything so that it can be easily found and easily put away. Store most frequently used items closest.

Shine

Clean the area and equipment. Use a “ceiling down” strategy. Paint is necessary. Develop strategies to prevent items from getting dirty.

Standardize

Standardize the use of the first three S’s by developing 5S checklists (work instructions) for all areas. Checklists should include a picture of what the area should look like.

Sustain

Make the first four S’s a habit and part of the company’s culture. Use an audit team to evaluate and grade 5S implementation throughout the organization..



Quiz Time

- How did you Do?

BOR

WHAT IS VISUAL MANAGEMENT? To get info / instruction from signage, markings, etc.

GIVE EXAMPLES OF VISUAL MANAGEMENT:

1. Red Tape = Means you do not cross tape
2. Tools and supplies are stored in labeled areas

HOW DOES VISUAL MANAGEMENT TIE INTO WASTE REDUCTION? Saves time from being unsure and having to ask

PROPERLY LABEL THIS BLANK WWP.

WHAT DO THE COLORS MEAN?

NAME: BOR, Antonio
03-01-22
83829

Color	Meaning
Red	Now
Yellow	Wait
Green	Go
Blue	Think
Pink	Wait

WHAT DOES LEAN MEAN TO YOU?

To sum it up, to me it defines ways of waste, goals, objectives on how to accomplish our work effectively, while expanding our understanding and applying this knowledge we become more efficient and productive members of KHSS.

NAME ALL 4 LEAN VALUES

1. Respect every individual
2. Voice of customer
3. Continuous improvement
4. Servant leadership

NAME ALL 4 CORE VALUES

1. we set our own direction
2. solution oriented
3. invest in people
4. proud of who we are & what we do

WHICH CORE VALUE IS YOUR FAVORITE AND WHY?

invest in people

Lessons Learned

- Keep it simple, fun, and light.
- Always tie it back to Waste Reduction!
- Pre-select (ahead of time) 1 or 2 new guys/gals every week to talk about the Lean subject.
- Teach and review small amounts at a time, then teach that material again.
- Our Core purpose is to do everything better. Don't be afraid to stand out, make mistakes, be the LOUD and enthusiastic person in the room! Make Lean matter. Be the spark!

Questions?

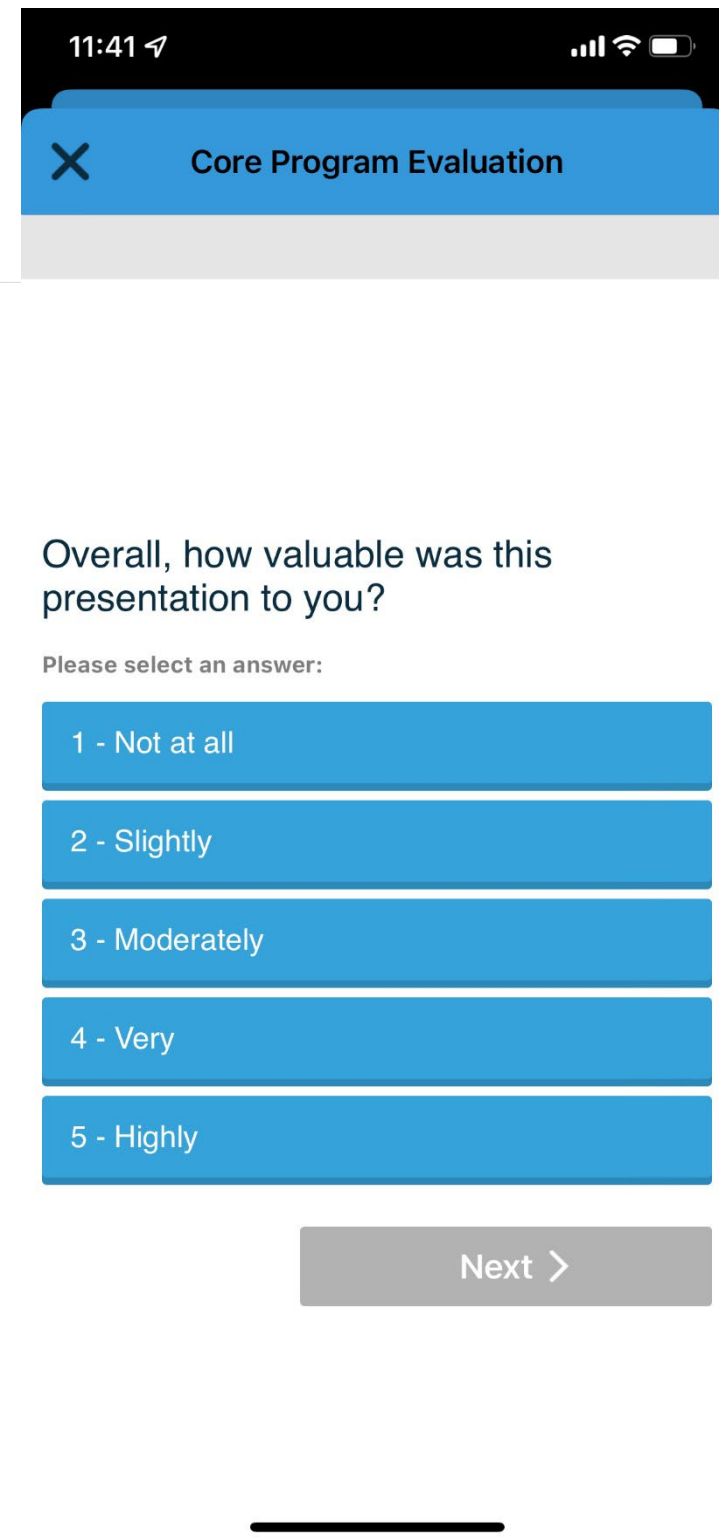
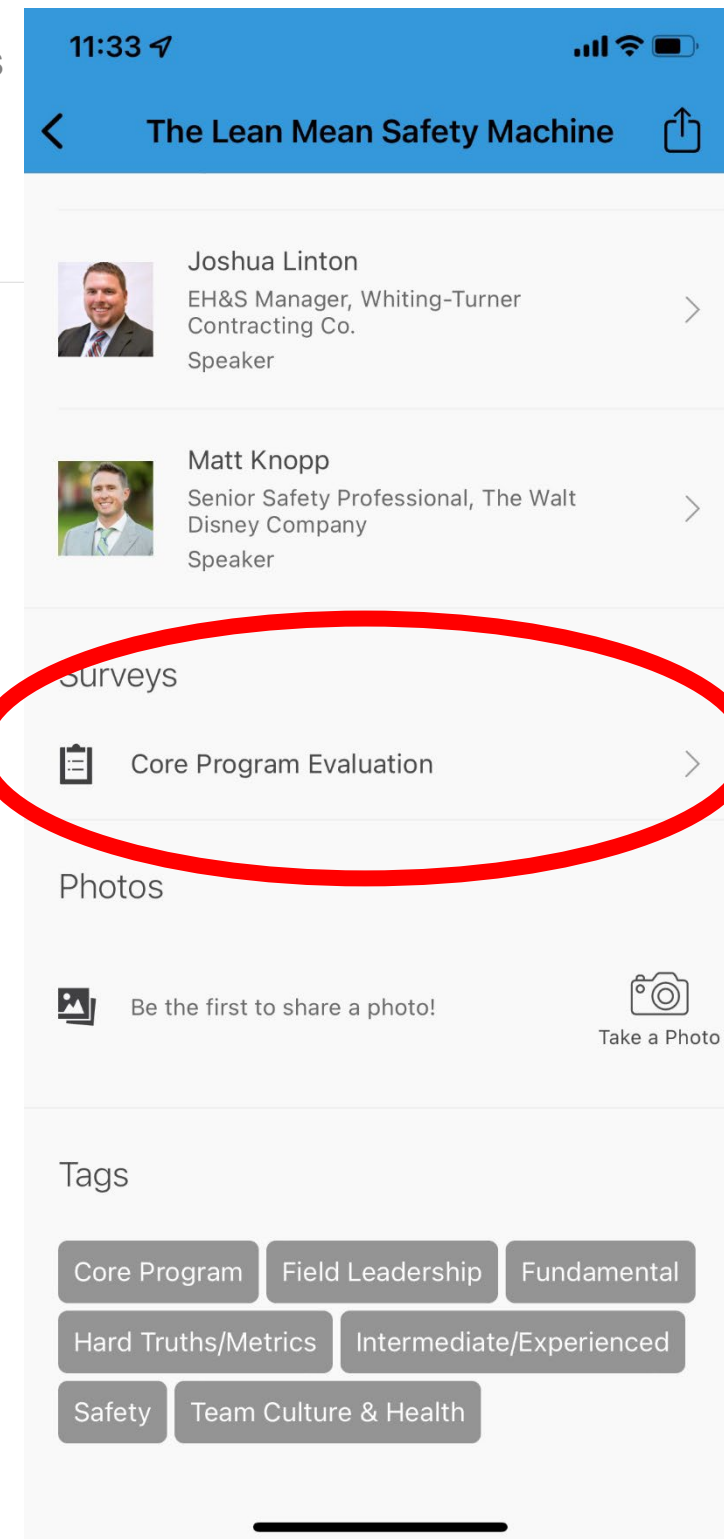


Rate Presentations in the App

Continuous improvement: give presenters your feedback by taking the session evaluation!

1. Find the session under “schedule”
2. Click on it then scroll down
3. Click “core program evaluation”
4. Complete the 5-question evaluation

This information will determine the top 5 presentation teams and the top Live Lab





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In the spirit of continuous improvement, we would like to remind you to complete this session's survey! We look forward to receiving your feedback.



Contact Us

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Thank you for attending this presentation. Enjoy the rest of the 24th Annual LCI Congress!

