

24TH ANNUAL



24TH LCI CONGRESS
OCTOBER 18-21

Fast – Tract Flow

Greg Smith, Broadmoor, LLC

LEAN GUMBO: THE RIGHT INGREDIENTS FOR PROJECT SUCCESS

October 20th





What is Laitram Intralox?

- Headquartered in New Orleans
- J.M. Lapeyre, invented the First Modular Plastic Conveyor Belt, which provided a solution for corrosion and sanitation problems associated with traditional metal conveyor belts.
- Today they bring conveyance solutions to food processors, manufacturers and e-commerce companies around the world.

Project Spotlight

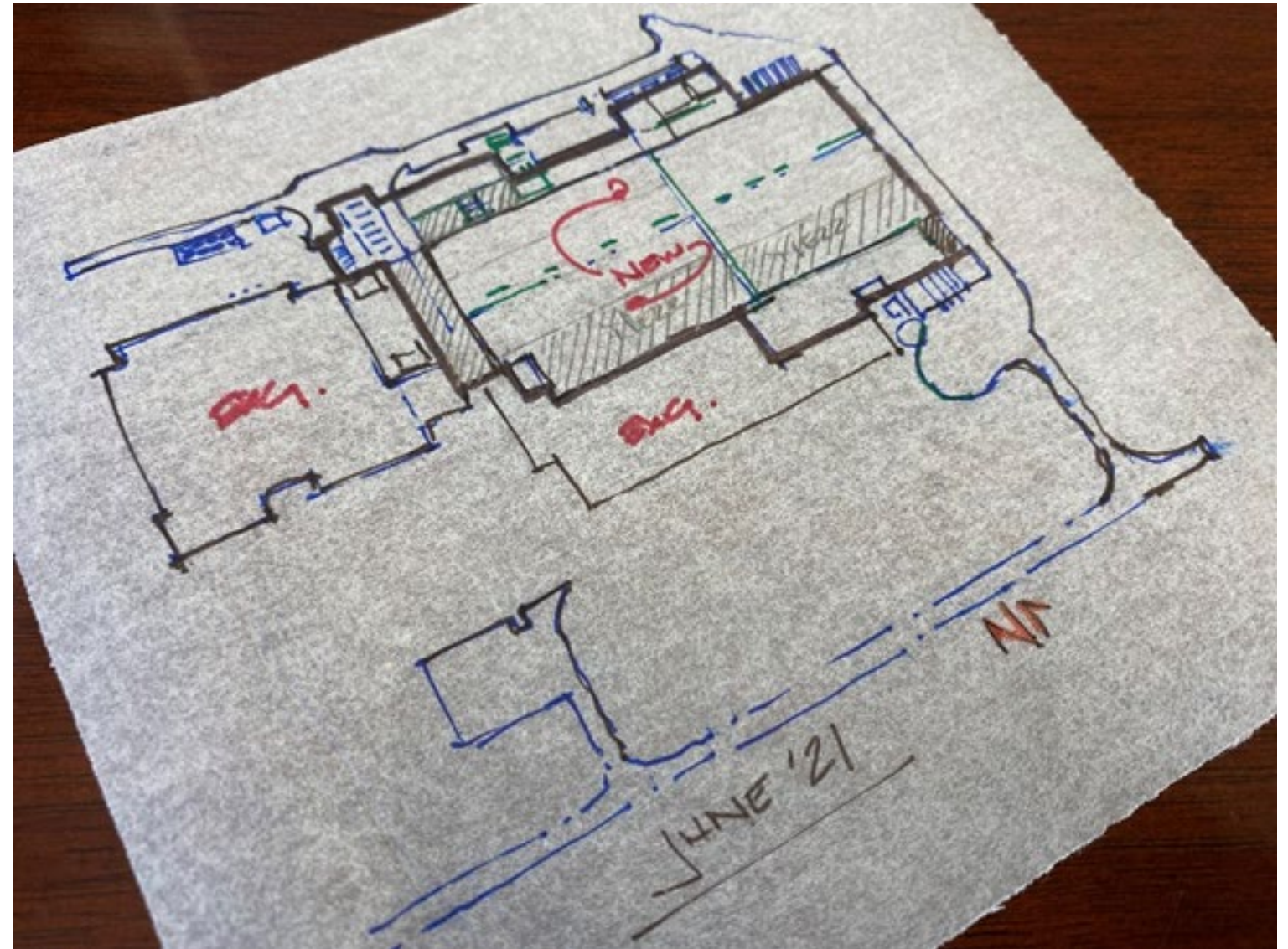


Built on Innovation

- **Laitram is a Global Manufacturing Leader with over 2900 employees in 11 locations worldwide.**
- **There was a need for a new 400,000 sf facility on the Hammond, Louisiana campus.**
- **The Design/Build team was engaged in May of 2021.**
- **Phased turnovers were to start in May of 2022 with 100% Completion set for October 2022**

The Plan

- Monthly Meetings
- Weekly Meetings
- Daily Meetings



Project Data

- 500,000 Man Hours
- 19,200 CY of Concrete
- 800 Tons of 3" Metal Decking
- 800 Tons of Chilled Water
- 250,000 Ft of Electrical Conductors
- 8 Double Hoist Bridge Cranes



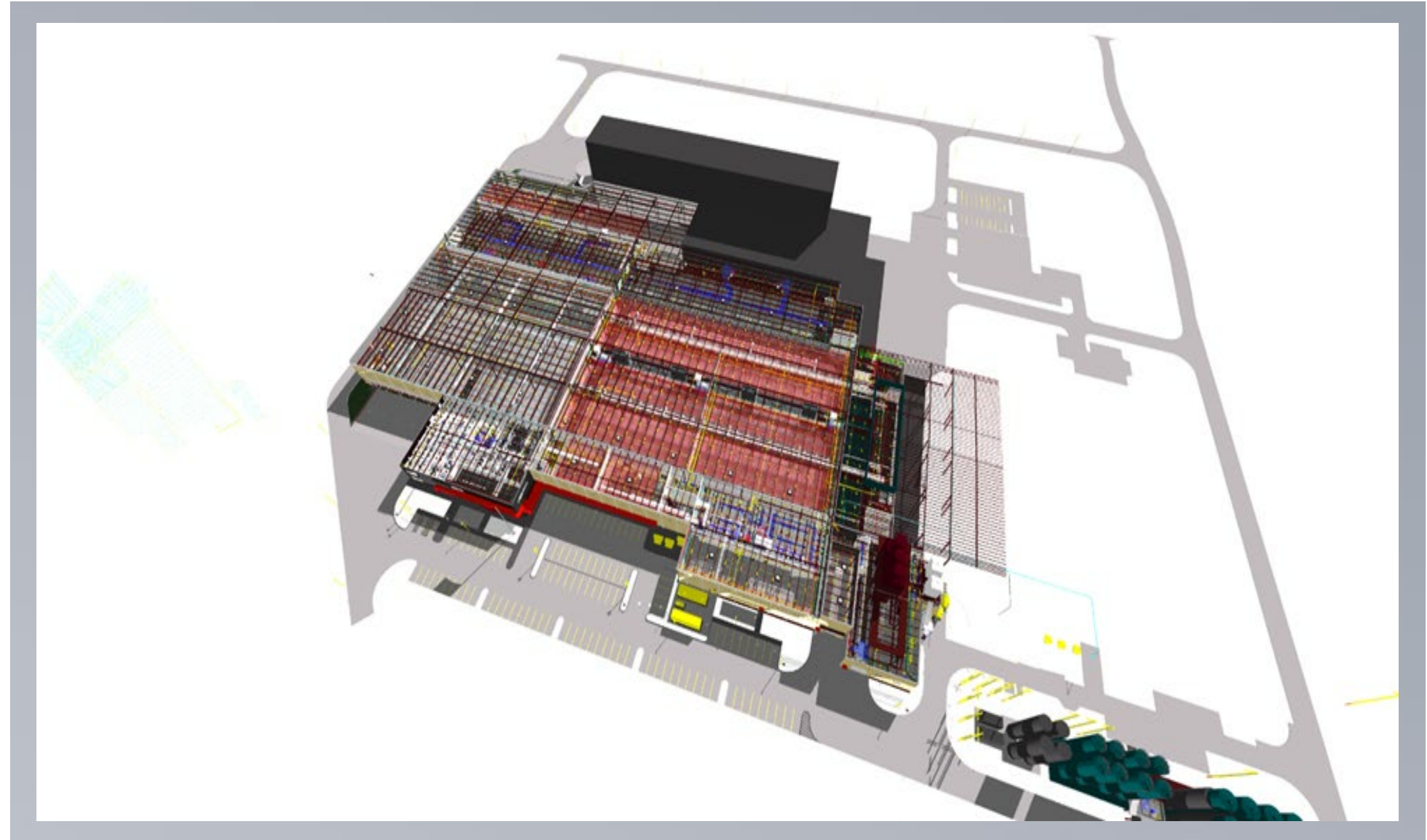
The Process

- BIM 360 Model Progress
- Conditions of Satisfaction
- Last Planner
- Respect for People – No Ego's
- Gemba Walks



Flow Is Smooth, Smooth Is Fast

- 05 May 21
- 10 Jul 21
- 15 Nov 21
- 15 Feb 22
- 15 May 22

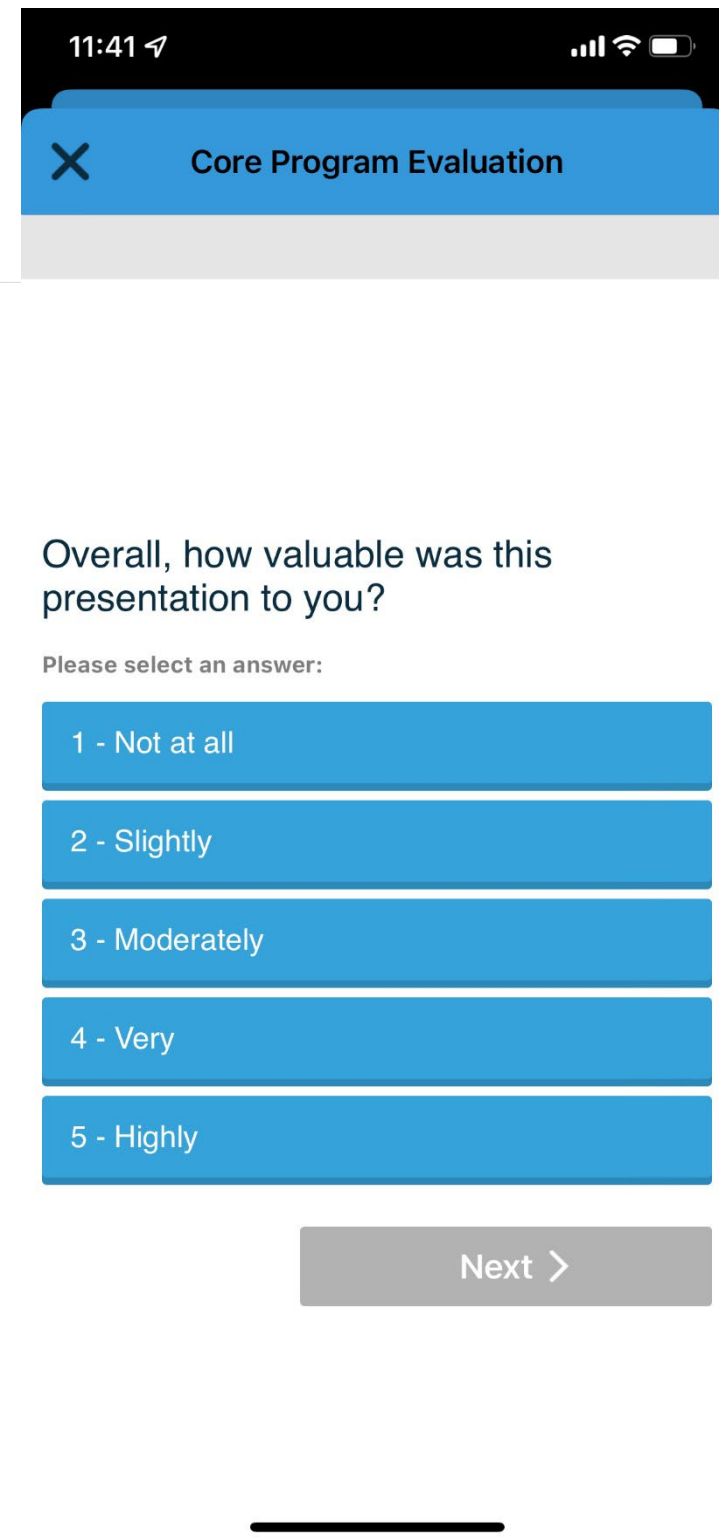
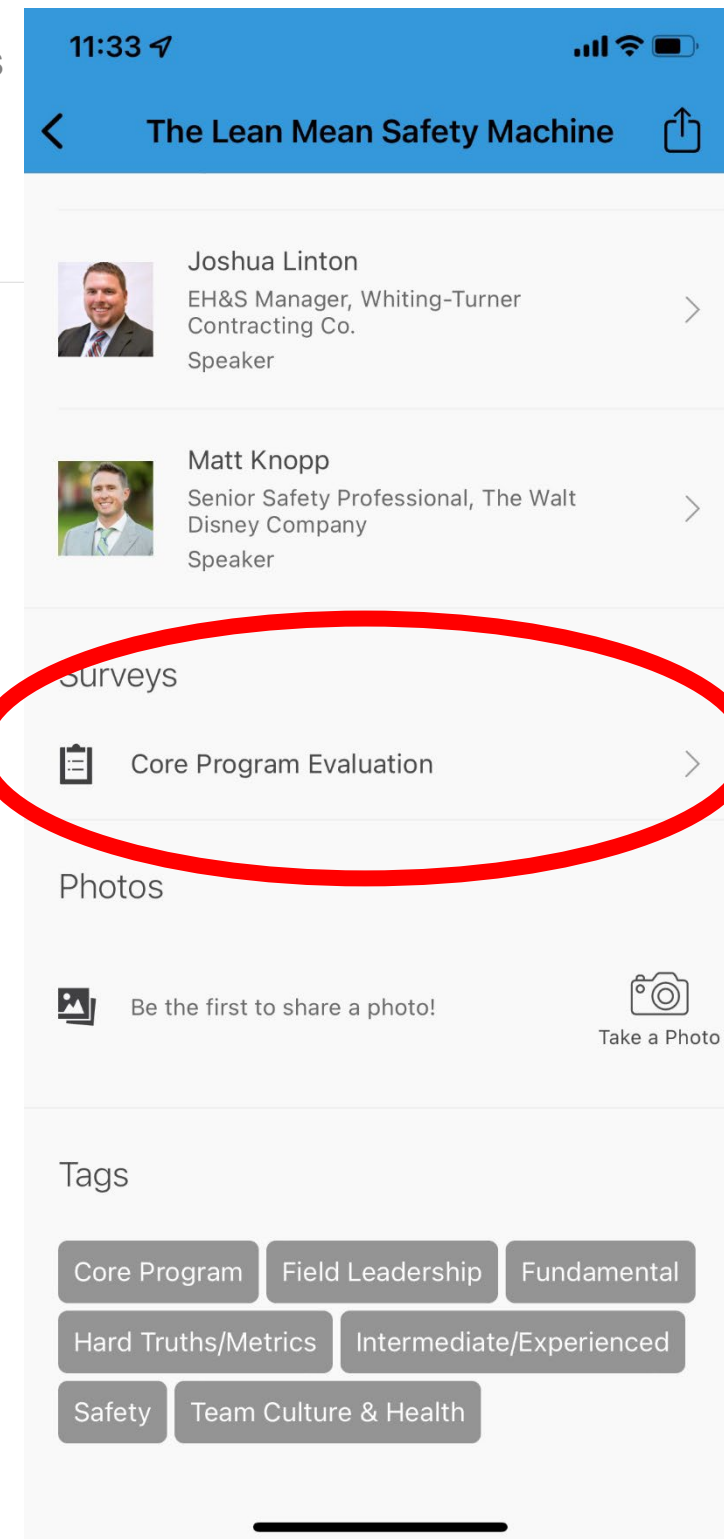


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1. Find the session under “schedule”
2. Click on it then scroll down
3. Click “core program evaluation”
4. Complete the 5-question evaluation

This information will determine the top 5 presentation teams and the top Live Lab





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In the spirit of continuous improvement, we would like to remind you to complete this session's survey! We look forward to receiving your feedback.



Contact Us

Greg Smith

Broadmoor, L.L.C.

gsmith@broadmoorllc.com





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Thank you for attending this presentation. Enjoy the rest of the 24th Annual LCI Congress!

