

24TH ANNUAL



24TH LCI CONGRESS
OCTOBER 18-21

LEAN GUMBO: THE RIGHT INGREDIENTS FOR PROJECT SUCCESS

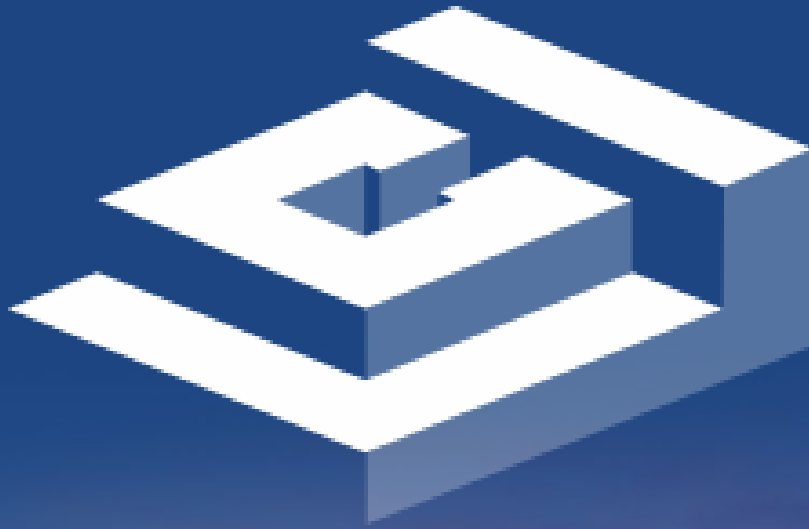
October 19, 2022





Kevin Labrecque, Lean Consultant
& Former LCI Congress Chair





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ANDREAS PHELPS

Founder and CEO

The Collective Potential



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Transformation: The Nature of Work



WHY ARE WE HERE?

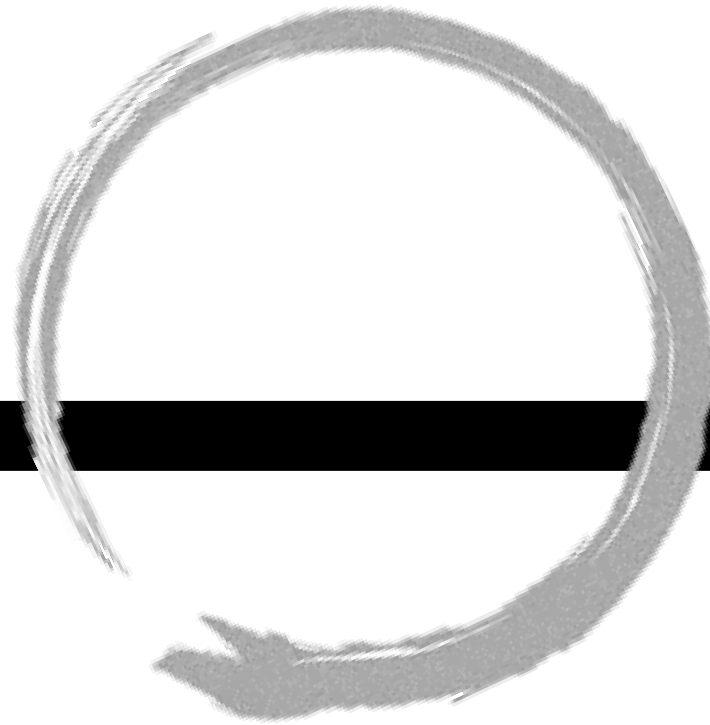


WHY ARE WE HERE?



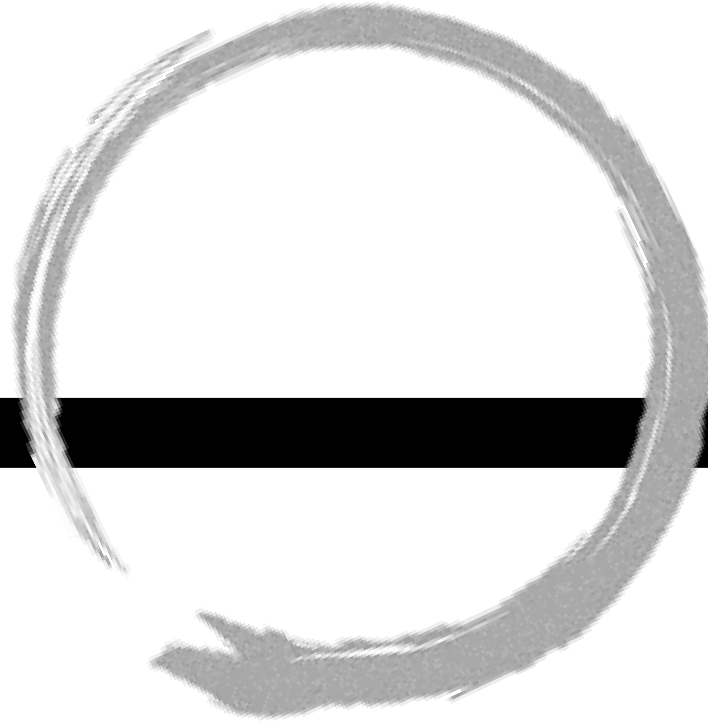


Unconsciously whole

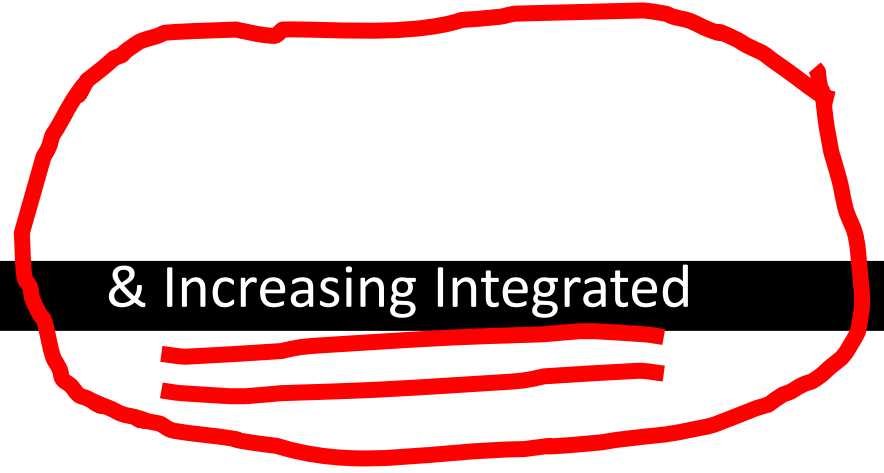


& Increasing Integrated

Unconsciously whole



& Increasing Integrated





Crisis = Invitation to Transformation



- Safe streets



- Built-in quality
- Self-based design
- Dashboards

- Target Value Design
- Last Planner
- Offsite production
- Value stream mapping
- Built-in quality
- Agile development
- Kanban boards
- Going to Gemba
- A3s
- Set-based design
- Poka-yoke (mistake-proofing)
- Cross-functional teams
- Co-Location
- IPD contracts
- Dashboards



Space









1. Sort

- Eliminate obstacles or unnecessary items

2. Set in Order

- Arrange necessary items so that they can easily be selected,
- First-in-first out, think about work flow
- Place components according to their uses and frequency

3. Shine/Sweep

- Regularly clean/organize your area

4. Standardize

- Establish procedures to ensure consistency of the first three “S’s”,
- Develop work structures, schedules, visual management controls, color coding, etc. that reinforces your use of space

5. Sustain

- “Do without being told”
- Training and discipline, regular audits, continuous improvement

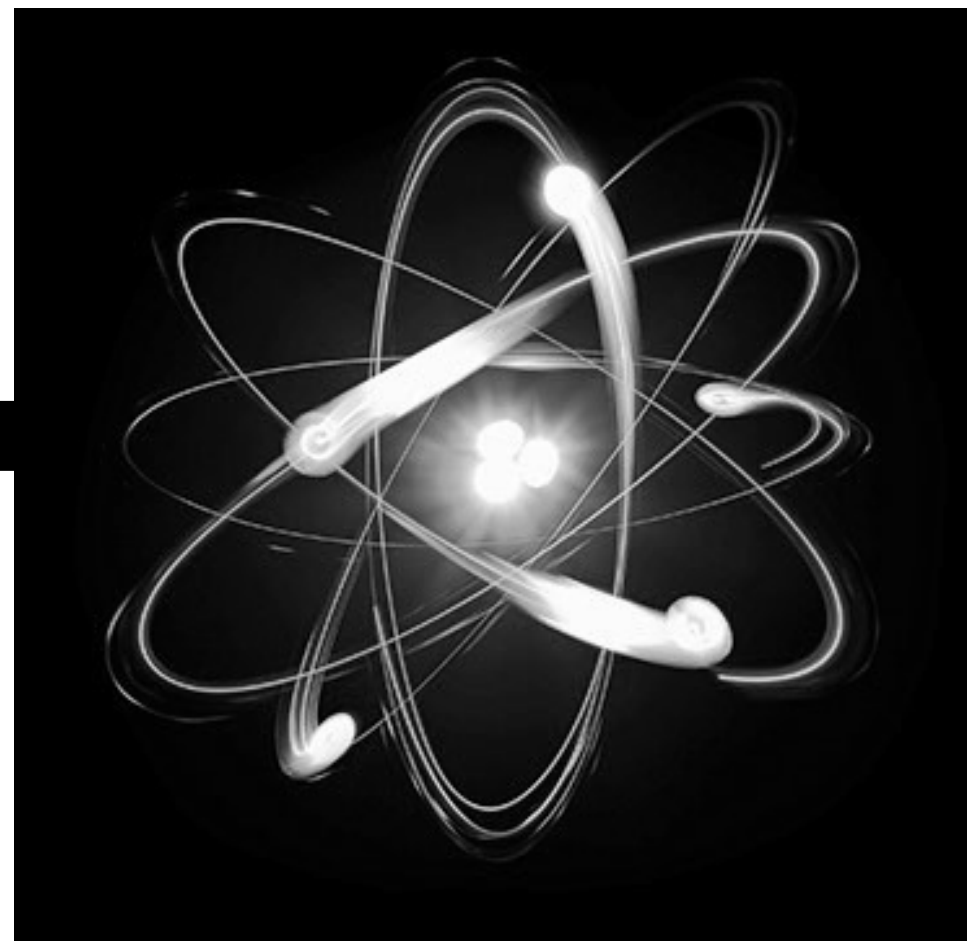
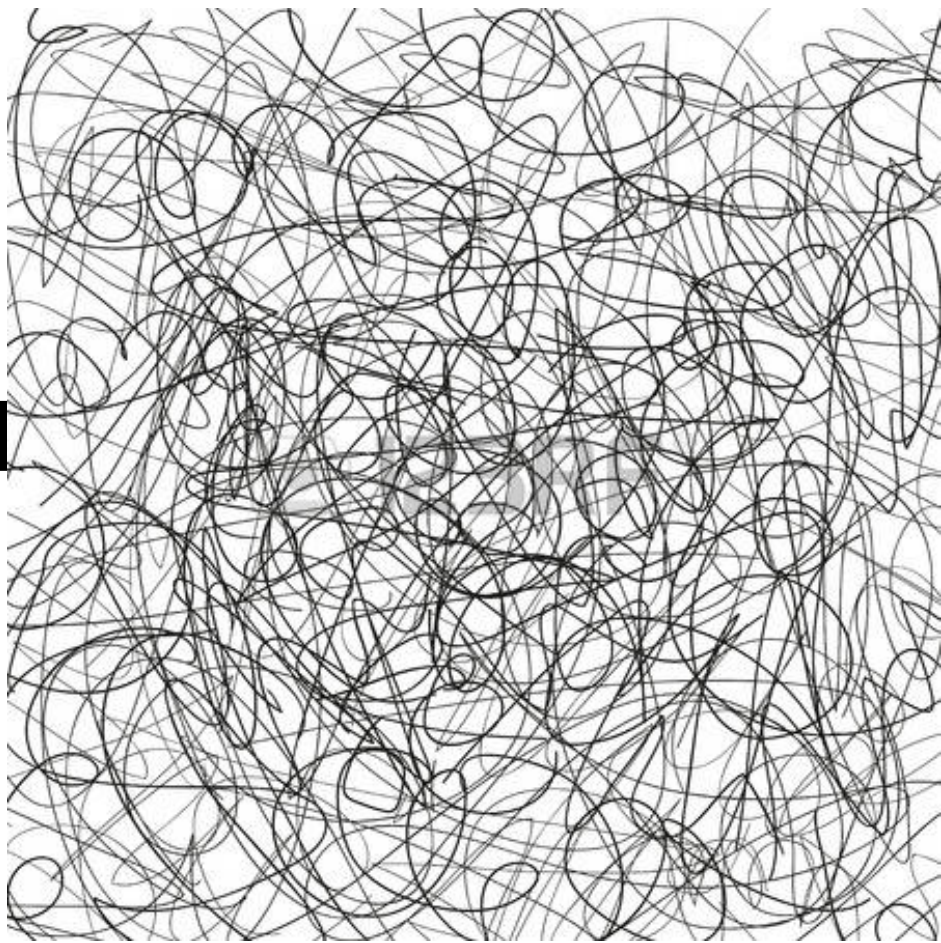
This takes discipline



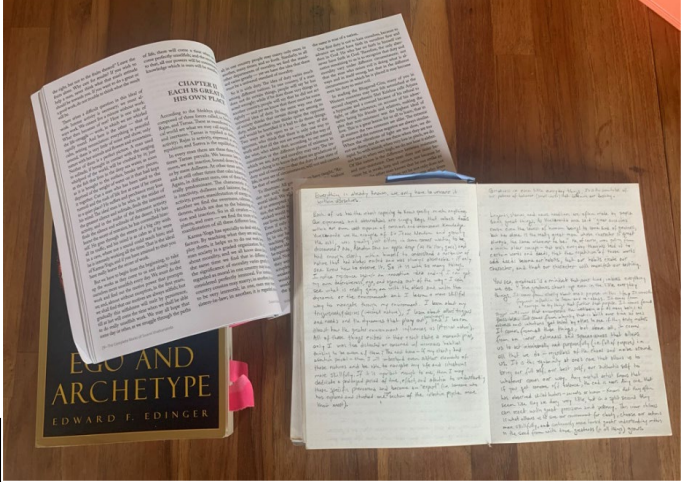
cur after CLT/concrete complete
with curbside wall.

Time









- Learning from others



Truth





“You can observe a lot by just watching.”
– Yogi Berra

- 16 gal Waste & 32 gal recycling per week

(83% reduction)

(78% reduction)

(100% reduction)

(100% reduction)

(90% reduction)

(50% reduction)



WiFi Router = 25 W/h



Lessons Learned

- Watch the weather
- Big loads are best in the early afternoon
- Decentralized mini-grids
- Real metric = Getting to 100% by sundown







Transformation



The image features a person in a dark suit, seen from the chest up, pointing their right hand towards the viewer. The background is a dark blue field filled with glowing binary code (0s and 1s) and a faint, circular grid pattern. The overall aesthetic is high-tech and digital.

**Every Moment is an
Opportunity for
Transformation**

Intent + Awareness + Pressure = Transformation

- What kind of relationships do I wish to have



Intent +

+ Pressure = Transformation

Cost and value need to be clearly understood



Intent + Awareness +

= Transformation

It's useless that which doesn't matter, but
whatever is left is truly valuable.



2 Years Later



Work-Life Integration

Integration of the two great arenas in life
to empower us to become our highest and best self

The Lean Champion

Persistence + Humility

Loneliness + Faith

Urgency + Equanimity



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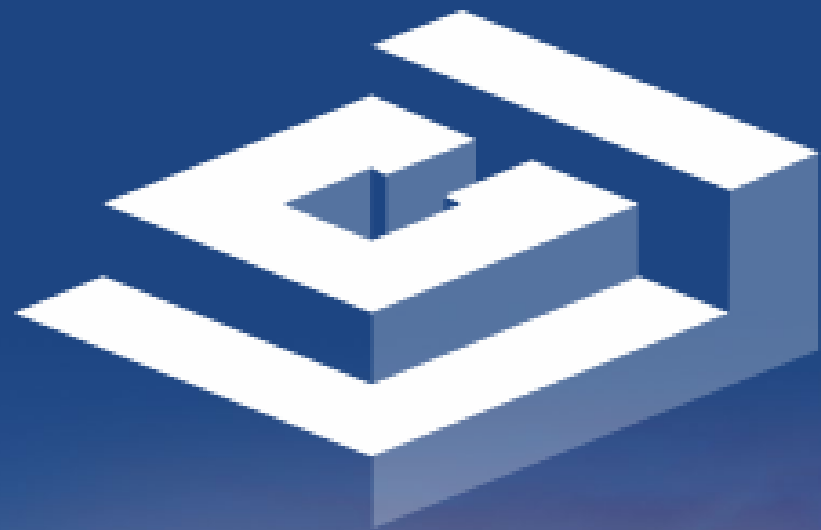




You simply need the clarity to see the potential

Andreas@TheCollectivePotential.com





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